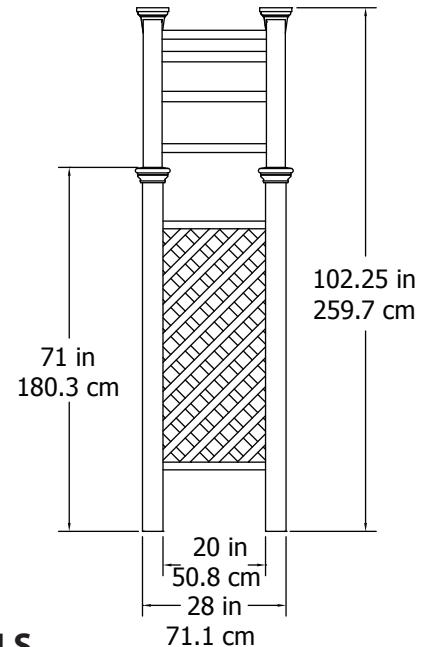
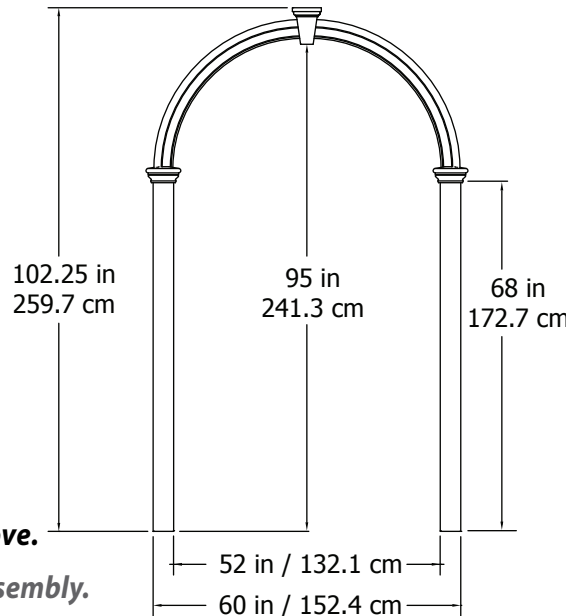
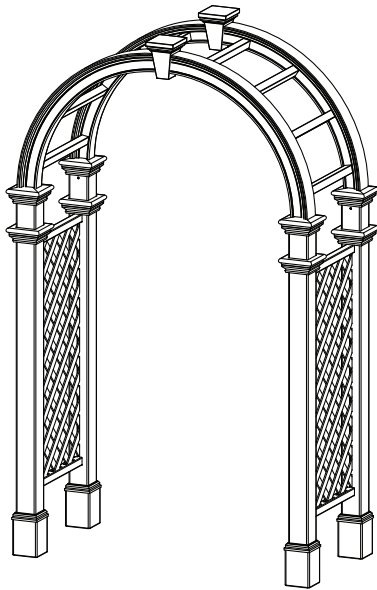


ASSEMBLY INSTRUCTIONS

The Nantucket Legacy Arbor / Arch



***Nantucket Legacy with Trim Kit Shown Above.**

Please read through before starting assembly.

IMPORTANT: CHECK THE INSIDE OF YOUR POSTS FOR ALL MATERIALS.

Check Box for These Contents

In the event of missing or defective parts please call our customer service dept. at **1 800 282 9346** (Mon. to Fri. 8:00 AM to 5:00 PM EST).

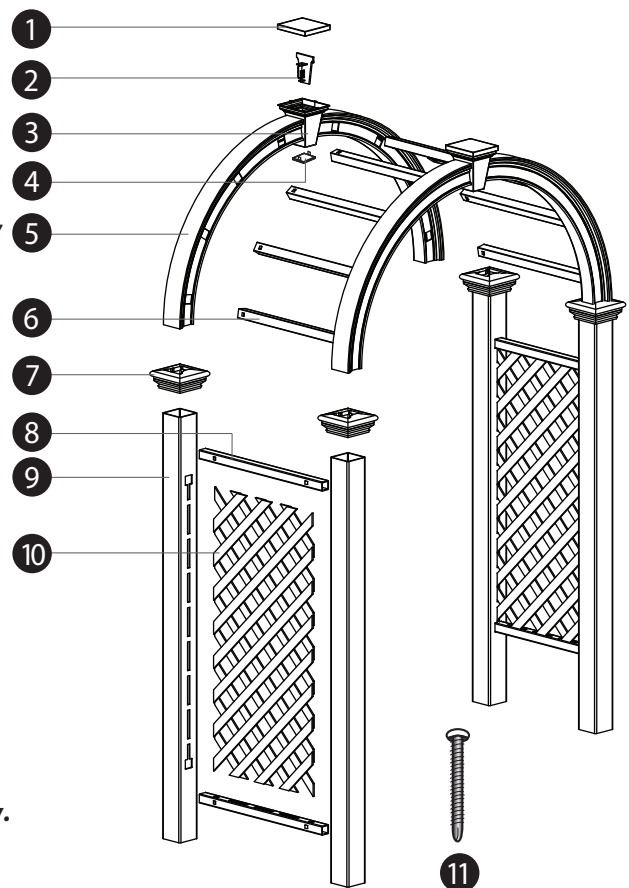
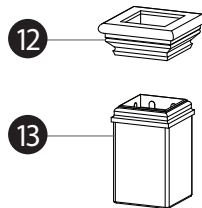
1. Keystone Top Lid (2) - 10710-1
2. Keystone Internal Connectors (2) - 10711-1
3. Arch Keystones (2) - 10684-1
4. Keystone Bottom Plate (2) - 10712-1
5. Arches (4) - 10687-1
6. Arch Rafters (8) 1 1/2" x 1 1/2" x 25.9" [3.8 x 3.8 x 65.8 cm] - 10778
7. Post Caps (4) - 10728-1
8. Side Panel Horizontal Rails (4) 1 1/2" x 1 1/2" x 27.7" [3.8 x 3.8 x 70.4 cm] - 10777
9. Posts (4) 4"x4"x70.5" [10.2 x 10.2 x 179.1 cm] - 10775
10. Side Panel Diamond Lattice (2) - 10776
11. #8 x 1 1/2 in. (3.8 cm.) Stainless Steel Screws (for Keystone and Arch to Post Connection) (24) - 20005

If you purchased the arbor / arch along with our decorative trim kit (BP80001), there will be a separate box with the following contents;

12. Post Trim Caps (4)
13. Base Molds (4)

Tools You Will Need

- Hammer
- Tape Measure
- Level
- Stool or Short Ladder
- Shovel or Auger
- Cordless Drill



(Not to scale)

General Information

- **Read Instructions through carefully before beginning assembly.**
- When assembling components, place on a non-abrasive surface (i.e. shipping box) to avoid scratching.
- We recommend an area approx 10'x 8' (3 m x 2.4 m) for unobstructed assembling.
- You should not need to use excessive force when assembling components.

STEP ONE

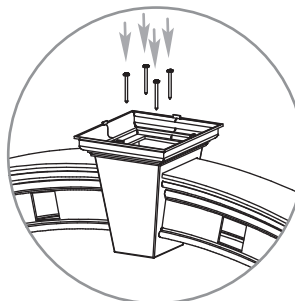


Assemble the Arch System

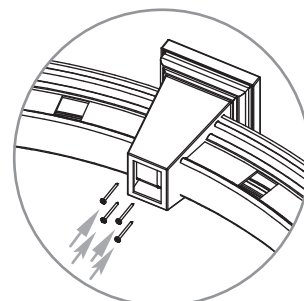
NOTE: There are locking tabs located at the ends of each rafter. Once inserted and pushed into the routed holes, they will lock into place and cannot be removed.

- 1** Insert arches into arch keystone ensuring they terminate flush to the internal connector.
- 2** Fasten the top of the arches to the keystone insert by installing 1 1/2 in. (3.8 cm.) screws into the two flanges on either side of the top of internal connector.
- 3** Invert the arch system and install four screws 1 1/2 in. (3.8 cm.) from the bottom of the keystone into the two flanges on either side of the bottom of the internal connector. This will connect the bottom of the arches to the insert.
- 4** Seal the bottom hole on keystone by inserting the bottom plate as provided.
- 5** Install the top cap on the arch keystone. Ensure keystone cap is pushed down firmly so the cap locks into position.
- 6** Repeat for other arch.
- 7** Insert arch rafters (8) into the holes on the arches until they bottom out inside the arches. There are "locking tabs" located at each end of these rafters that once inserted into the holes will lock into place.
- 8** Fit opposite arch system over rafters.

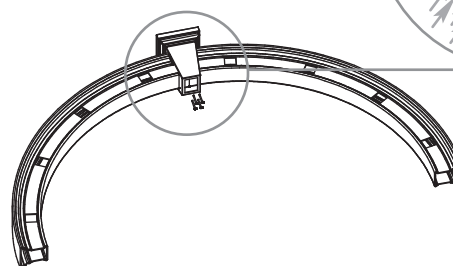
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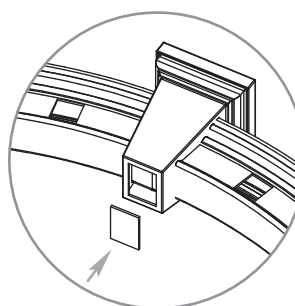
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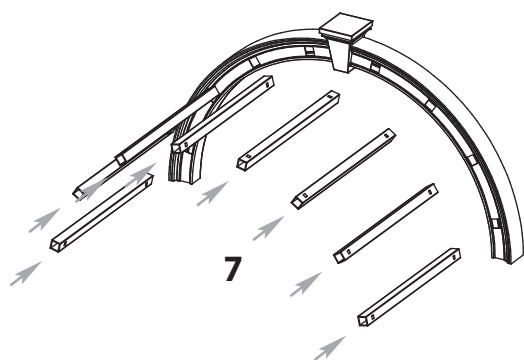
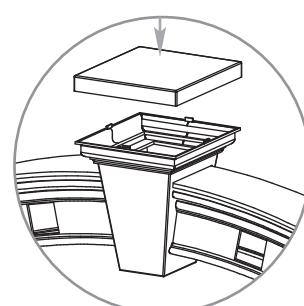
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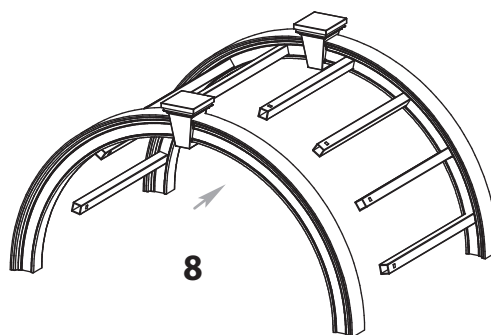
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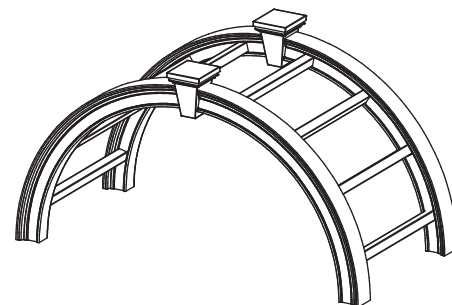
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7



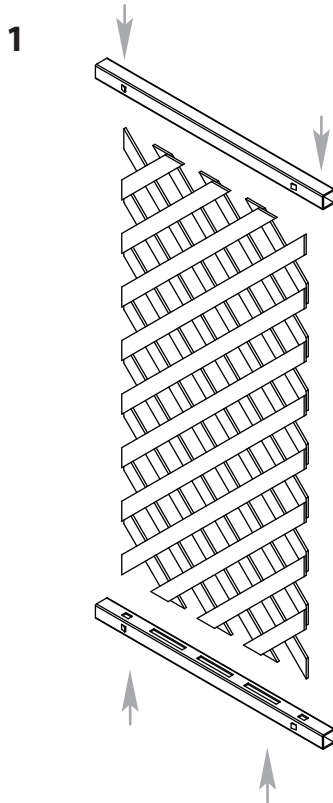
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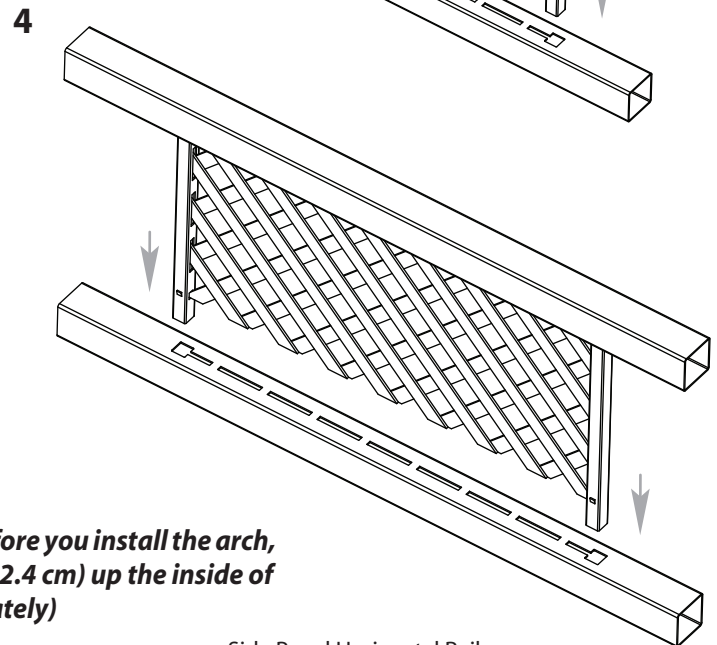
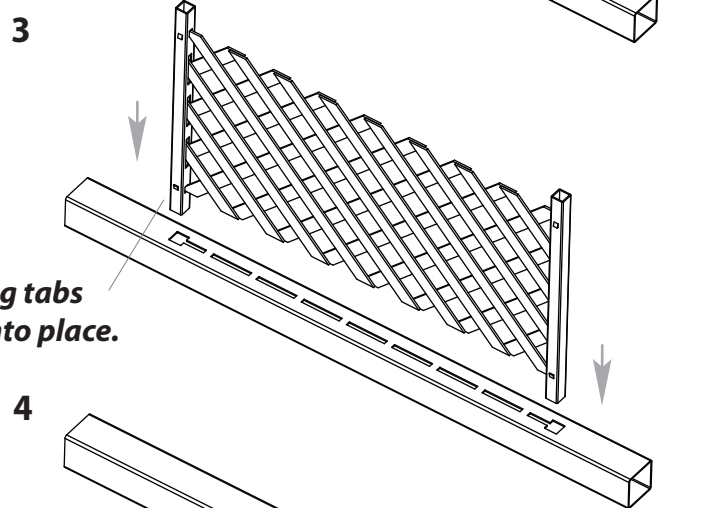
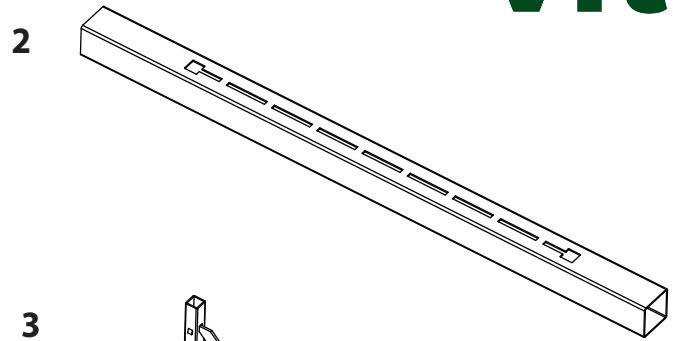
STEP TWO

Assemble the Side Panels

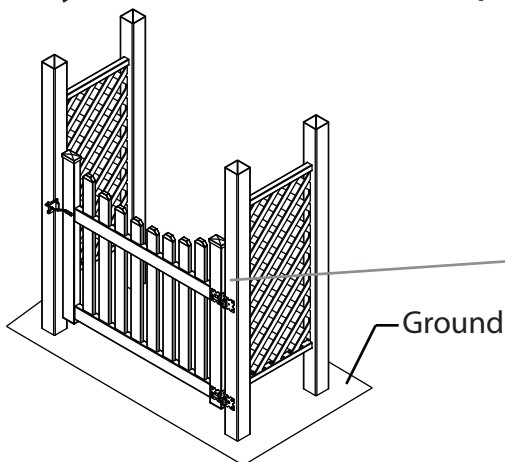
- 1 Insert the Lattice into the horizontal rails as illustrated.
- 2 Lay post on flat surface with holes facing up.
- 3 Insert assembled panel into post. Push until tabs lock into place.
- 4 Layout opposite post and insert the side panel assembly as shown.



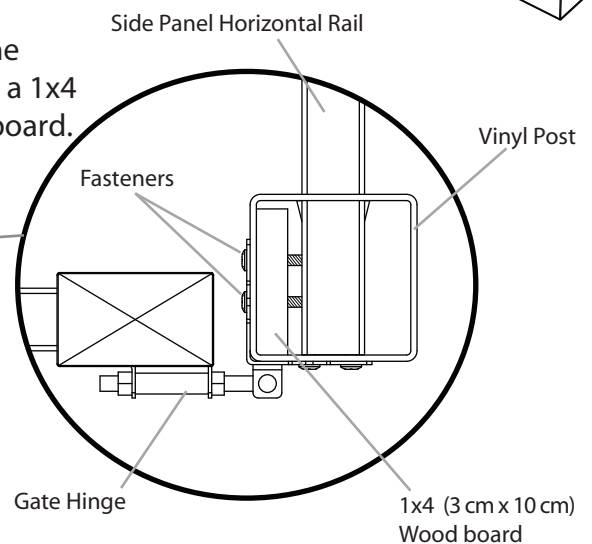
Push until locking tabs on rails "snap" into place.



NOTE: if you intend to install a gate or wings from the arch, before you install the arch, insert a 1 x 4 (3 cm x 10 cm) wood board approximately 5 ft. (152.4 cm) up the inside of vinyl cavity. (1 x 4 (3 cm x 10 cm) wood board purchased separately)



A top view showing the cavity of the post with a 1x4 (3 cm x 10 cm) wood board.



Shown with gate (purchased separately)

STEP THREE

Install the Side Panels

You have Three Options to Complete this Step.

(All purchased separately)

OPTION ONE - If Your Arch:

- is going to be installed with fencing or a gate
- is located in a high wind or hurricane area
- is located in ground conditions that are not level

Consider Using:

A - 4x4 Professional Post Extension Kit (30 in./76.2 cm. long), (Kit of 4)

- Purchase from Vita, www.wearevita.com
- Recommended to be installed in concrete footings
- Follow instructions included with the kit

- or -

B - 4 x 4 x 4' Long Wood Post (4)

- Purchase separate from your local lumberyard
- Recommended to be installed in concrete footing

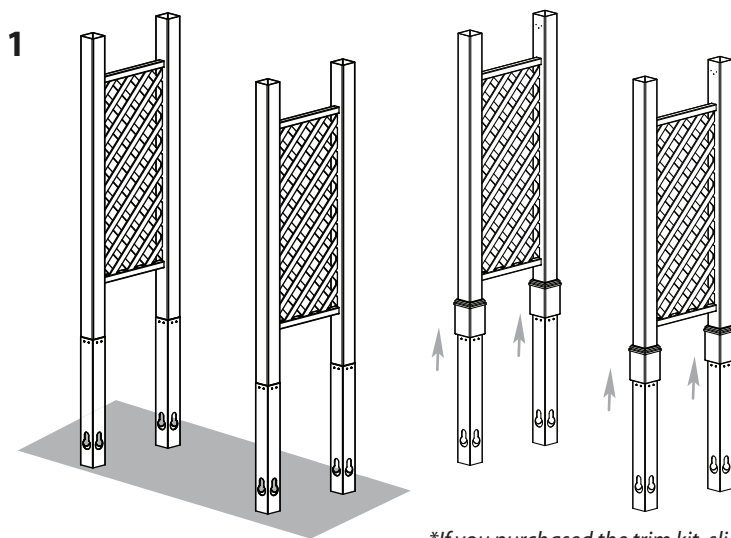
OPTION TWO - If Your Arch:

- is intended to be used as a stand alone garden accent or pathway
- is located on level ground

Consider Using:

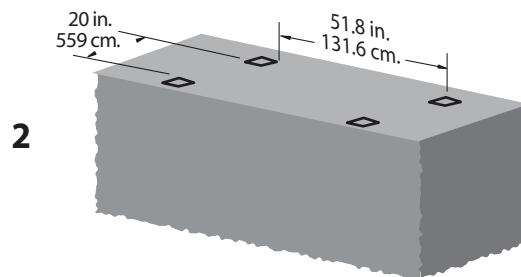
4" EZ Mount Post (Kit of 4)

- Purchase from Vita, www.wearevita.com
- Instructions are included with the kit



*If you purchased the trim kit, slide the base molds up the posts as shown.

(Posts have been extended with 4x4 Professional Post Extension Kit)



(Measurements shown are inside to inside of posts)

Into Earth with Concrete Footing (Option One)

(Assuming posts have been extended)

Arch must be well secured to prevent tipping over from wind load, etc.

1 Move the side panels to their final location (you will need a helper). If you purchased the trim kit, slide base molds up the post as shown.

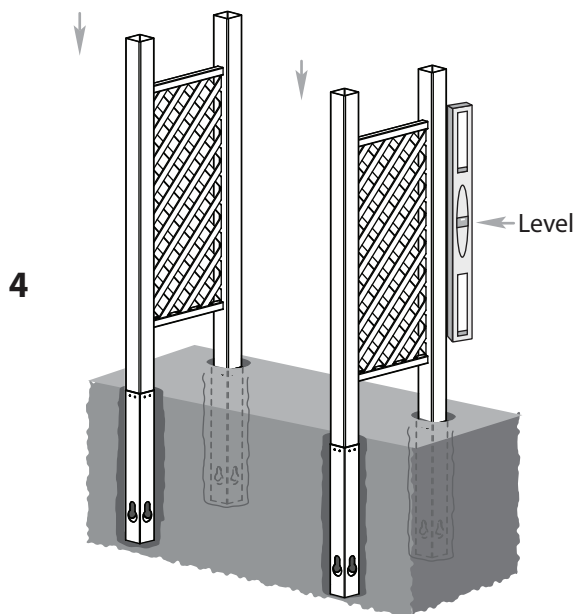
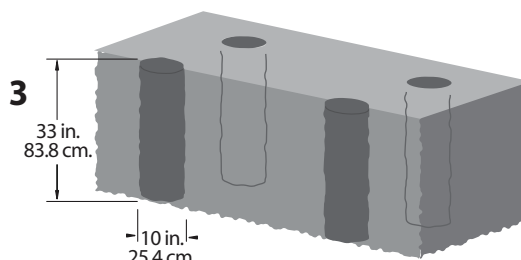
2 When you have identified the location of each post, as indicated by the measurements on the first page of these instructions, mark the positions of the posts, then move the panels aside.

3 Excavate four holes approx 33 in. (83.8 cm.) deep. The location and excavation of these four holes is the most critical step and should be completed with care. The depth of these holes will allow the post extension (if chosen as option) joint to be hidden 3 in. (7.6 cm.) under the ground.

4 Carefully move the side panels back into position and level both horizontal and vertically.

5 Check your measurements to confirm posts are placed correctly to receive arch system. **THIS IS A CRITICAL STEP.**

*** Do not backfill the holes with cement at this stage.**

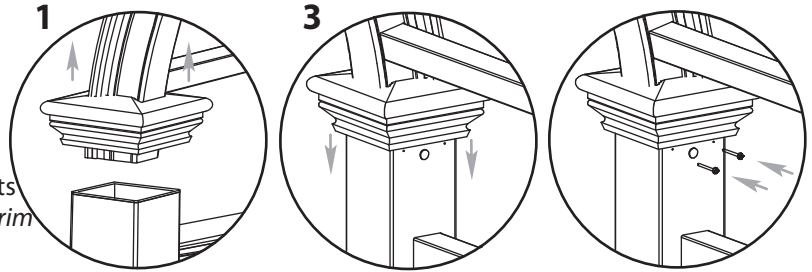


STEP FOUR



Connect the Arch System to the Side Panels

- 1 Temporarily position post caps on bottoms of arches.
- 2 With a helper, insert the bottom of the arches into the posts until the arch rest on the stopper bolts. ** If you purchased trim kit, slide the post trim caps down the posts before the arch.*
- 3 Slide post caps down into position.
- 4 Install 2 - 1 1/2" (3.8 cm) screws into the two pre-drilled holes per posts.



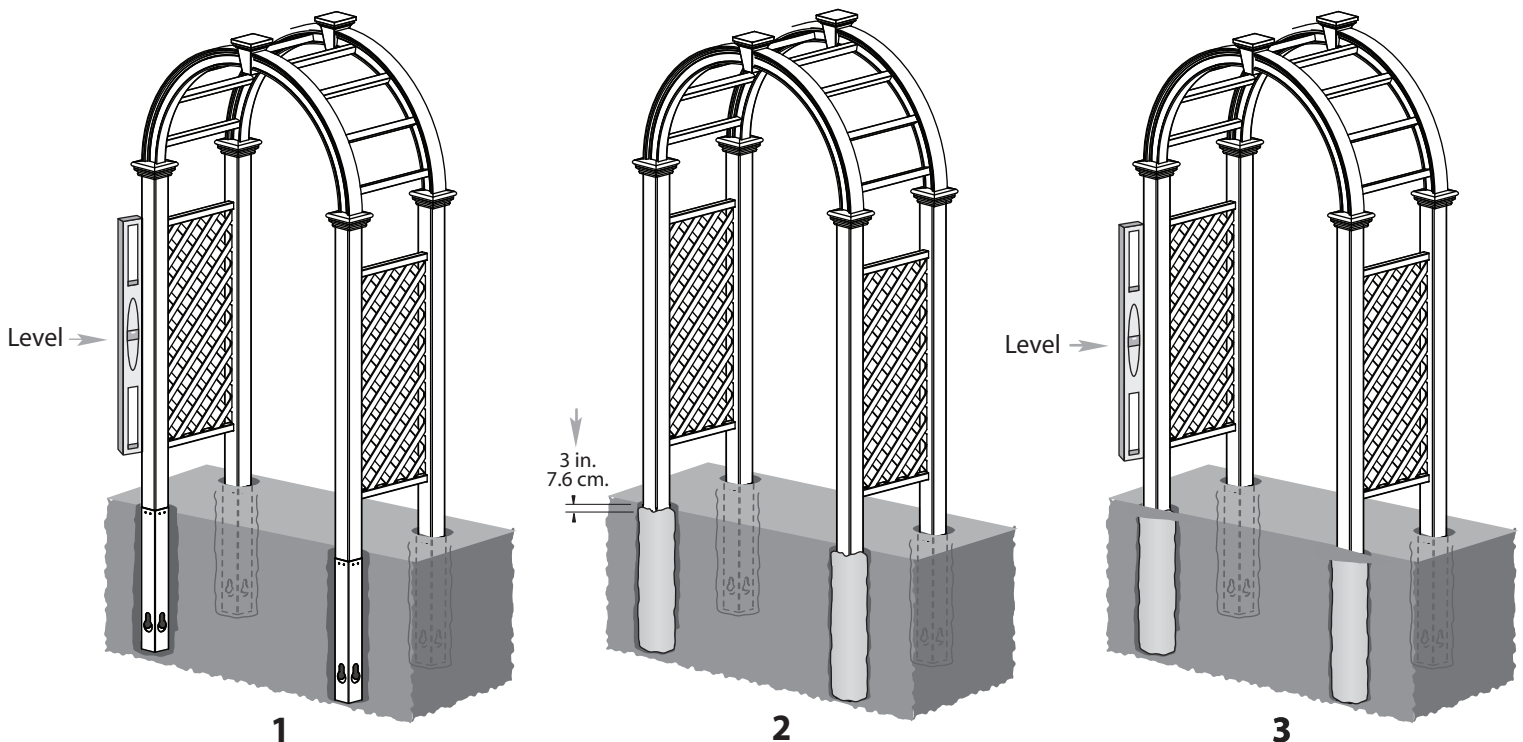
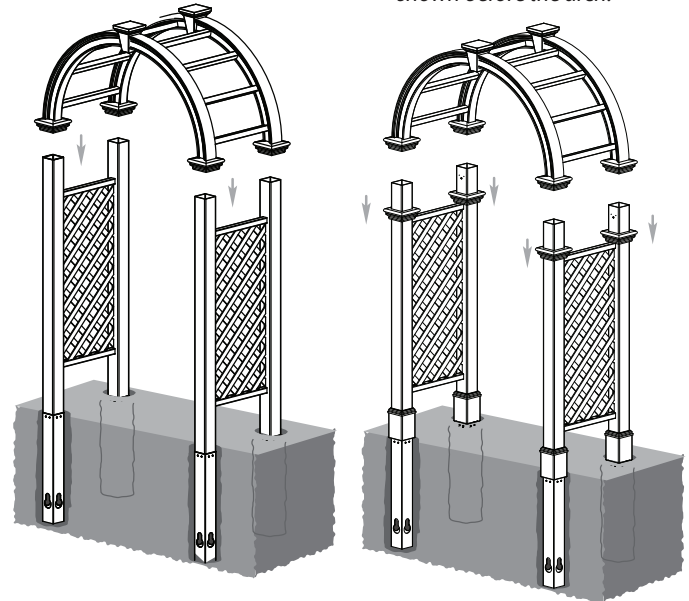
**If you purchased the trim kit, slide the post trim caps down the posts as shown before the arch.*

2

STEP FIVE

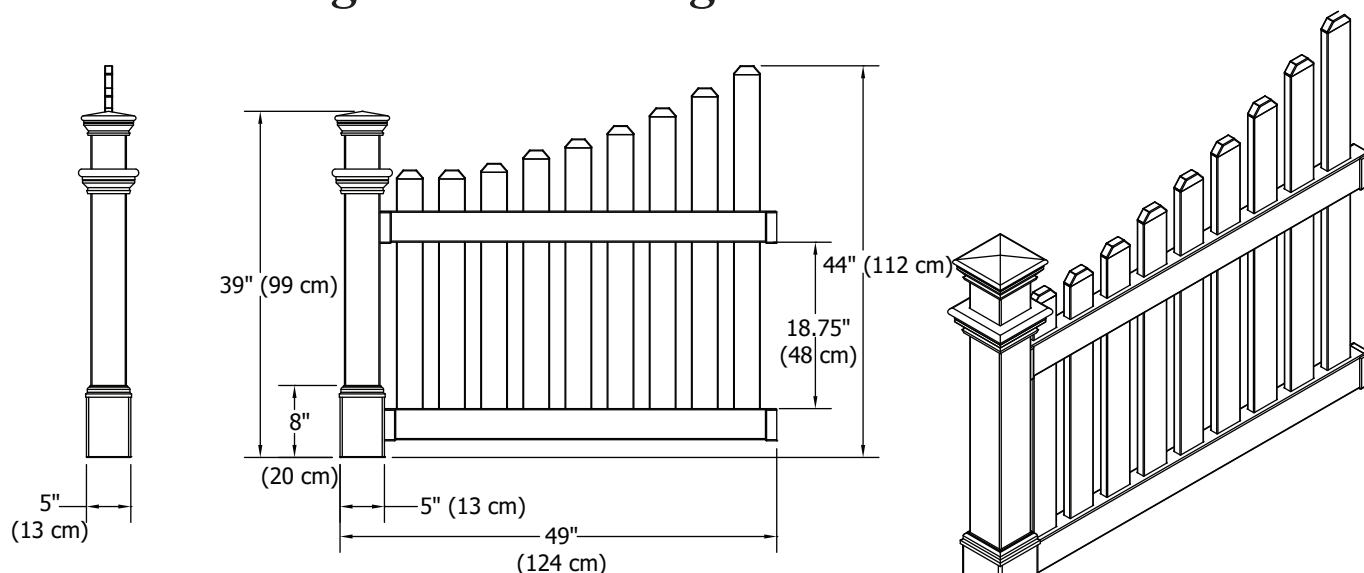
Fill Excavated Holes

- 1 Ensure that posts and side panels are level.
- 2 Fill around the posts with wet cement within 3 in. (7.6 cm.) of your natural elevation.
- 3 Complete a final level check both horizontally and vertically, and backfill the remaining space between concrete and natural elevation with topsoil.



ASSEMBLY INSTRUCTIONS

Cottage Picket Wings



Please read through before starting assembly.

Check Box for These Contents (1 Box)

In the event of missing or defective parts please call our customer service dept. at **1 800 282 9346** (Mon. to Fri. 8:00 AM to 5:00 PM EST).

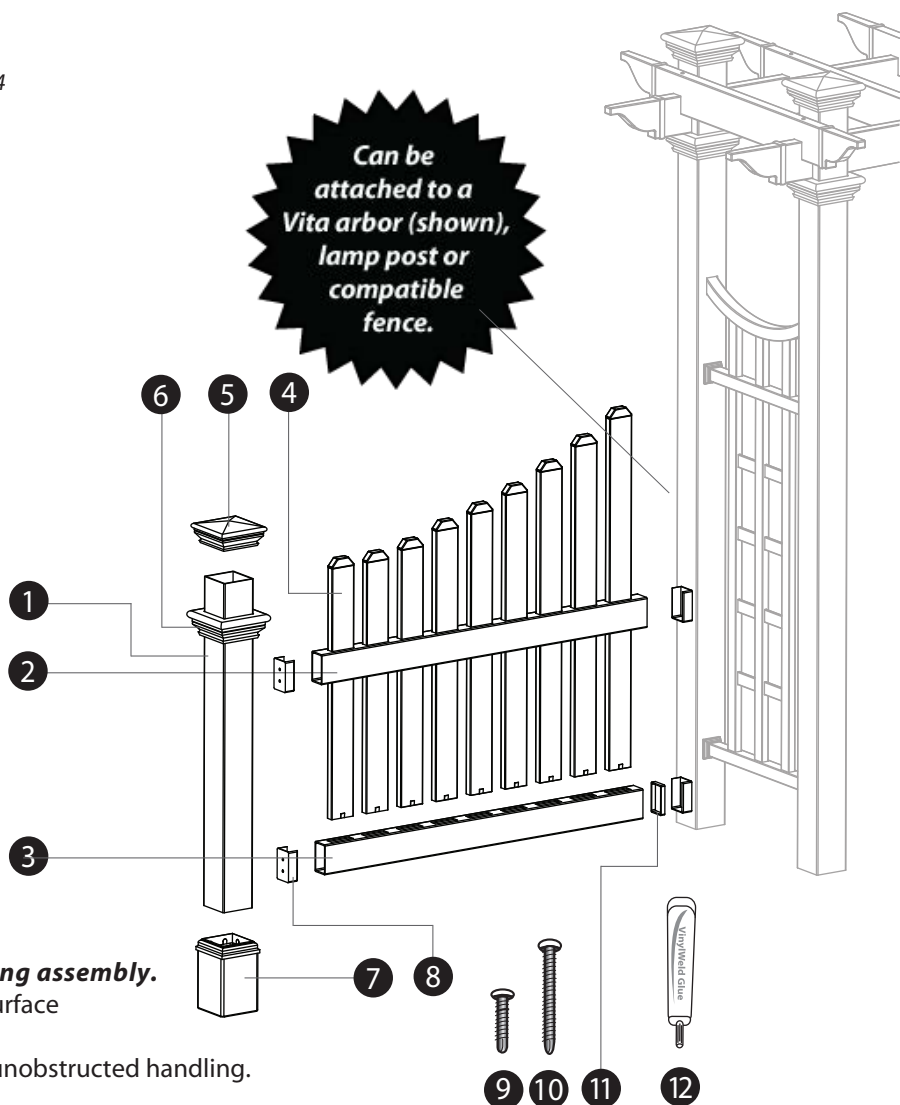
1. Posts (2) 4" x 4" x 54" (10 cm x 10 cm x 137 cm) - 10126
2. Top Rails (2) 2" x 3.5" x 44.5" (5 cm x 9 cm x 113 cm) - 10103
3. Bottom Rails (2) 2" x 3.5" x 43.5" (5 cm x 9 cm x 110 cm) - 10104
4. Pickets (4) Length 29.25" (74 cm) - 10105
- Pickets (2) Length 30" (76 cm) - 10107
- Pickets (2) Length 31.5" (80 cm) - 10108
- Pickets (2) Length 32.75" (83 cm) - 10109
- Pickets (2) Length 34.25" (87 cm) - 10110
- Pickets (2) Length 36.25" (92 cm) - 10111
- Pickets (2) Length 38.5" (97 cm) - 10112
- Pickets (2) Length 41" (104 cm) - 10113
5. External Post Caps (2) 4" x 4" (10 cm x 10 cm) - 10735-1
6. Post Trim Caps (2) 4" x 4" (10 cm x 10 cm) - 10737-1
7. Base Moldings (2) 5" x 5" (13 cm x 13 cm) - BM20022
8. Rail Mount Brackets (8) 2" x 3.5" (5 cm x 9 cm) - 10045
- Hardware Kit (Includes):**
9. 5/8" (16 mm) Self-tapping stainless Screws (24) - 20016
10. 3" (76 mm) Stainless Steel Screws (8) - 20007
11. Rail end spacers (2) 2" x 3.5" x .5" (5 cm x 9 cm x 13 mm) - 10217
12. Tube of vinyl weld glue (1) - 20000

Tools You Will Need

- Cordless Drill with #2 Phillips bit
- Tape measure
- Pencil
- Level
- Shovel
- Two bags of pre-mix concrete (optional)

General Information

- **Read Instructions through carefully before beginning assembly.**
- When handling components, place on a non-abrasive surface (i.e. shipping box) to avoid scratching.
- We recommend an area approx 5' x 5' (1.5 m x 1.5 m) for unobstructed handling.



Not to Scale

V3 / Sep 26, 2025

Cottage Picket Wings Installation

STEP ONE

A

Lay out one of the posts (part 1). Measure 8" (20.3 cm) from one end of the post and put a mark. Center the rail mount bracket (part 8) on the post, with the open end at the 8" mark. Using two screws 5/8" (16 mm), fasten the bracket to the post as illustrated. Repeat this for the second post. **Note:** All screws are self-tapping and require no pre-drilling.

B

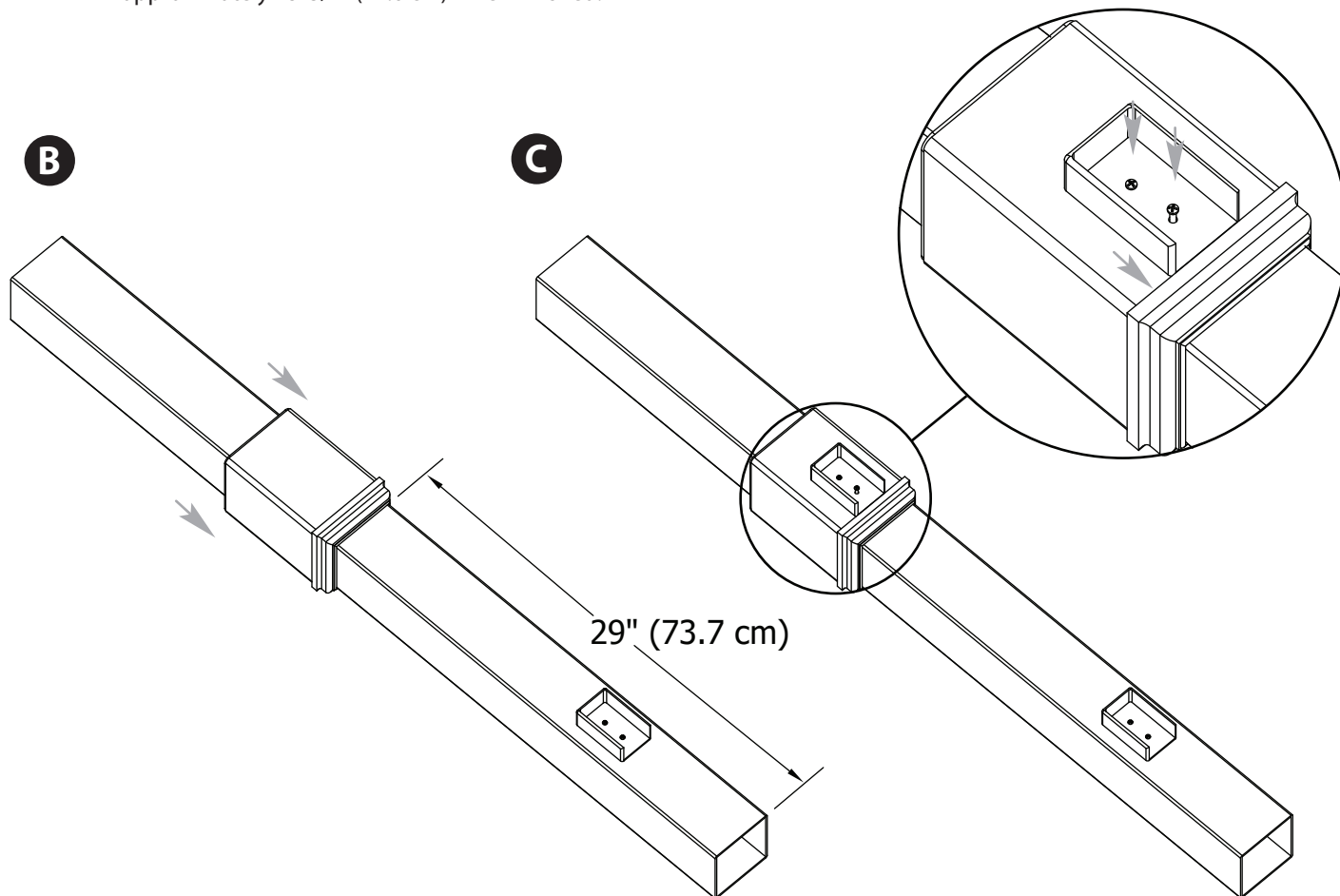
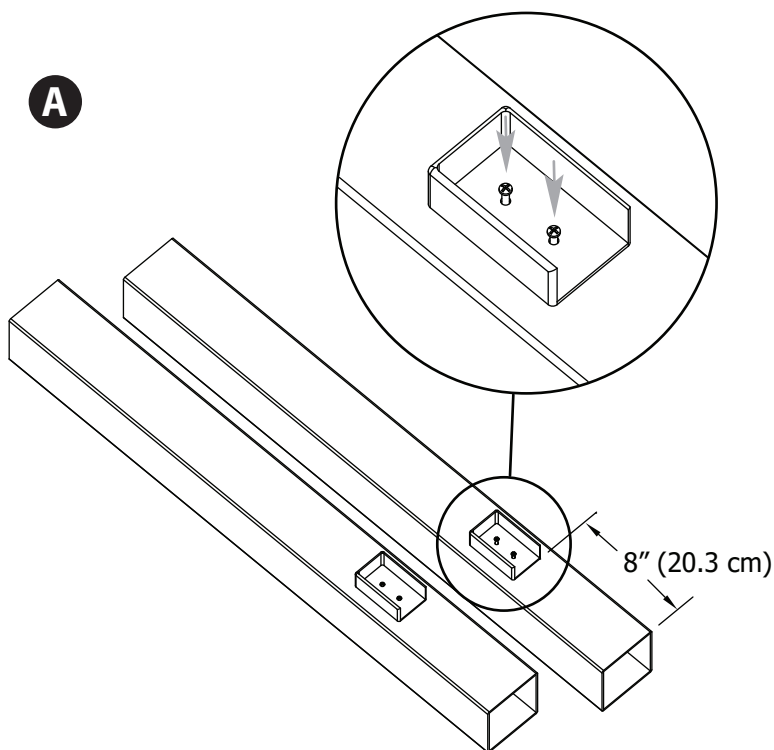
Take one of the posts and measure 29" (73.7 cm) from the same end of the post as in step 1. Put a mark on the post at this distance.

Slip one of the base moldings (part 7) onto the opposite end of the post as illustrated. Slide it up the post until the top edge of the molding is at the 29" (73.7 cm) mark.

C

Center another rail mount bracket on the base molding, keeping the open end of it tight against the raised lip of the base molding trim. Fasten the bracket in place using two 3" (76 mm) screws. Repeat steps A through C for the other post.

Note: The distance between the two brackets should measure approximately 18 3/4" (47.6 cm) when finished.



STEP TWO

A

Insert the bottom rail (part 3) into the bracket on the base molding. Make sure the holes in the rail are facing towards the second bracket on the post. Using one screw 5/8"(16mm), secure the rail in place through the side wall of the bracket as illustrated. Repeat this for the opposite side wall.

B

Insert the top rail (part 2) into the second bracket, making sure the larger sized holes in the rail are facing towards the bottom rail. Secure the rail as described in the previous step. **Note:** The holes in the rail are approx. 1/8" (3 mm) larger on one side to allow for proper alignment of the pickets when mounting. Repeat steps A and B for the remaining post and rails.

C

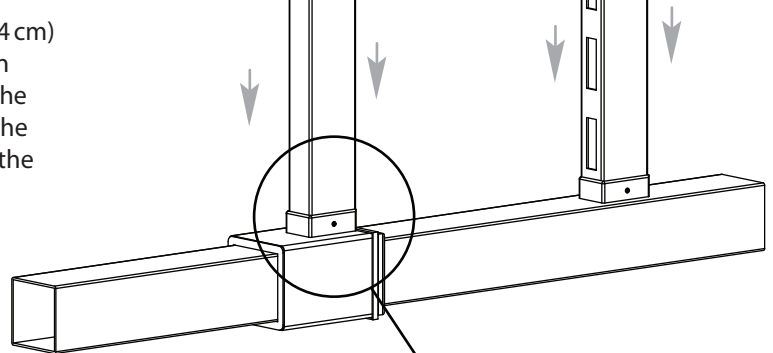
Break open one bundle of pickets (part 4). Start with the 41" (104 cm) picket at the furthest end of the rails, and insert each one in descending order, ending with two 29 1/4" (74 cm) pickets at the post. Make sure the tabs on the end of the pickets "snap" into the bottom rail. Open the second bundle of pickets and repeat for the opposite wing panel.

A

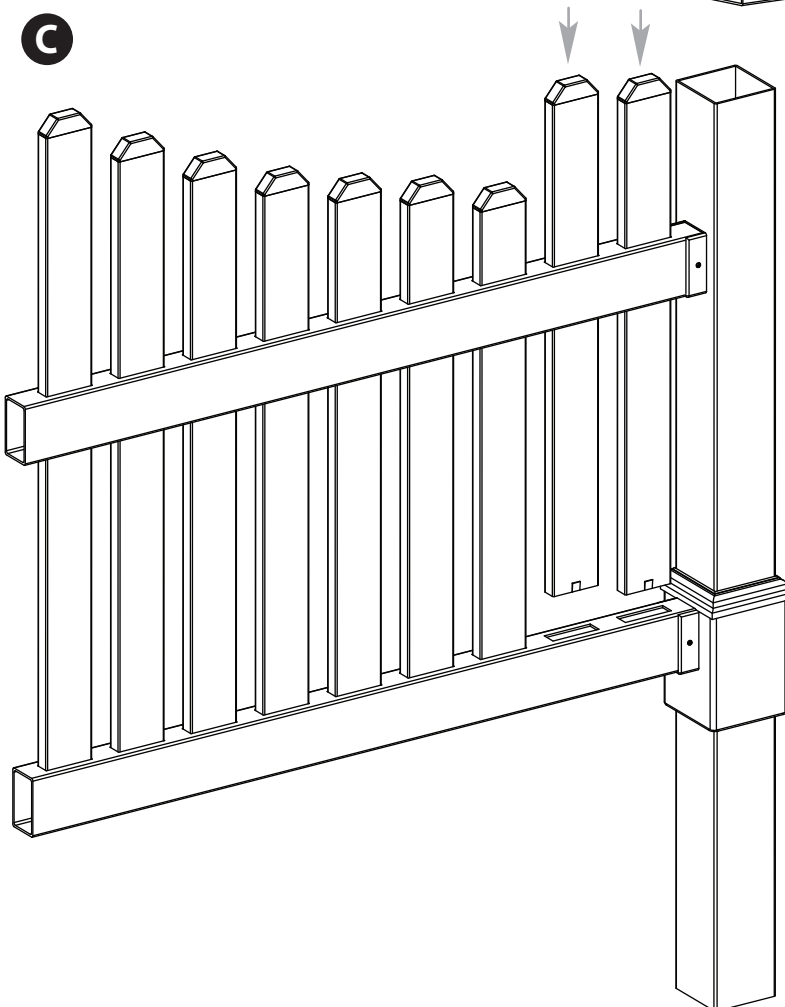
Bottom Rail is only routed on the one side

B

Top rail is routed on both sides: The larger opening faces the bottom rail.



C



STEP THREE

A

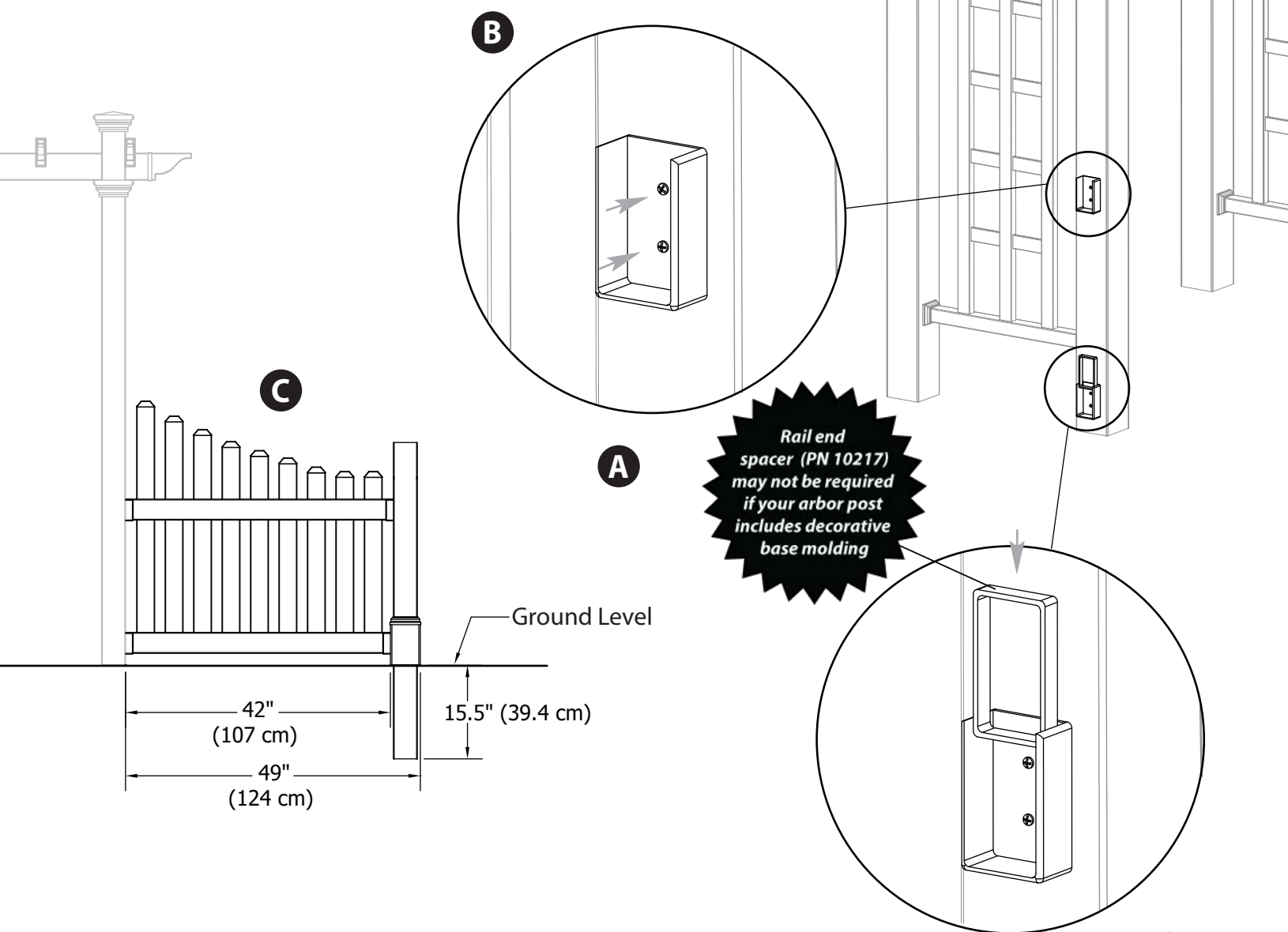
Determine which side of your arbor the wings will be attached to. Fasten a rail mount bracket to the outside of the arbor base molding in the same manner as described in Step 1 (c). **Note:** If your arbor does not have a base mold, install bracket directly on arbor (B). You will need to use 1/2" (13 mm) filler (A) as bottom rail is shorter to allow for base mold.

B

Using two 5/8" (16 mm) screws, fasten a second bracket to the outside of the arbor post as illustrated. The distance between the brackets on the arbor post must equal the distance measured between the brackets on the wing post. Repeat steps A and B for the arbor side panel.

C

Using the distances shown, mark out each hole location on both sides of the arbor. Dig out two 16" (41 cm) deep holes.



STEP FOUR

A

Lower the wing post into the hole, while slipping each rail end into the corresponding bracket on the arbor post. Check the top rail for level, and adjust the depth of the hole if needed. Secure the rail ends to the brackets as described in Step 2 (a), and fill in the hole (for added stability, use pre-mix concrete). Repeat this step for the opposite wing panel. **Note:** The bottom of the wing post base molding should be at ground level when finished.

B

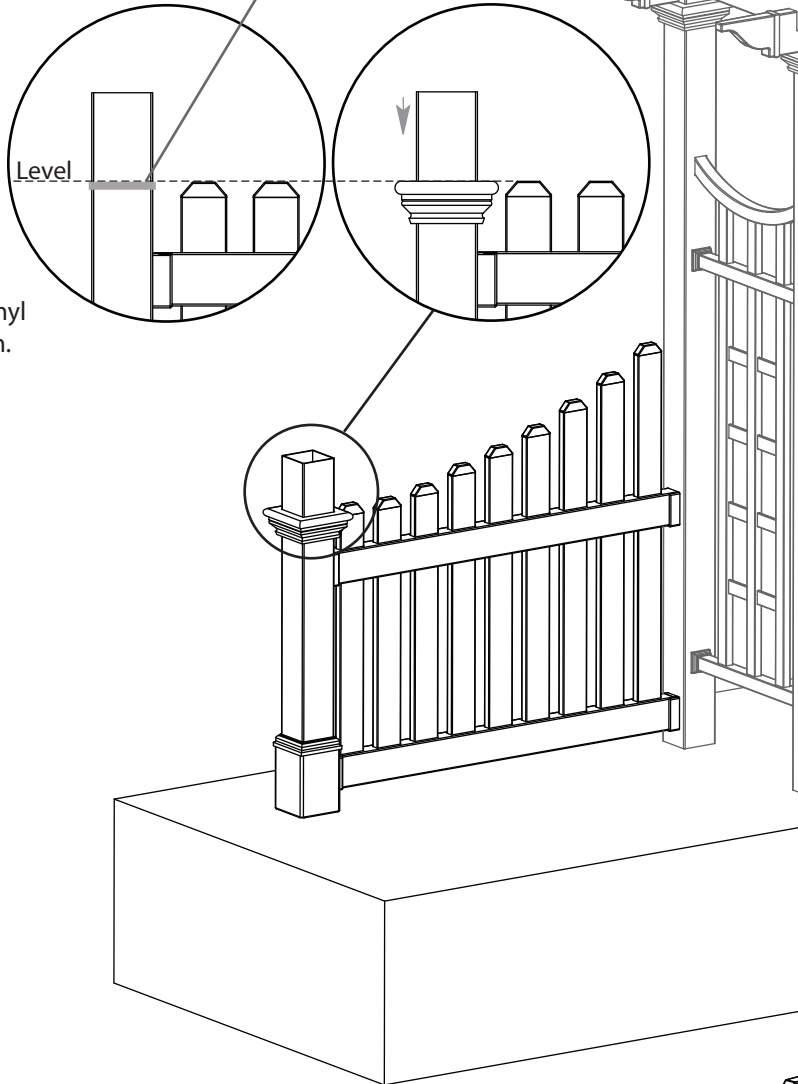
Apply a generous amount of vinyl glue around the post. **Note:** The vinyl glue should be applied below the top of the picket cap level as shown. Slip one trim cap (part 6) over the end of each post. Slide each cap down until the top edge is level with the top of the first picket.

C

Apply a bead of vinyl glue to the underside of each post cap (part 5). To ensure proper attachment to the post, apply the glue to all internal "contact" points of the cap. Place the caps onto the end of each post and push down firmly until the end of the post "bottoms out" on the inside of the cap. Allow a few minutes for the glue to cure. Wipe away excess glue immediately with a damp cloth.

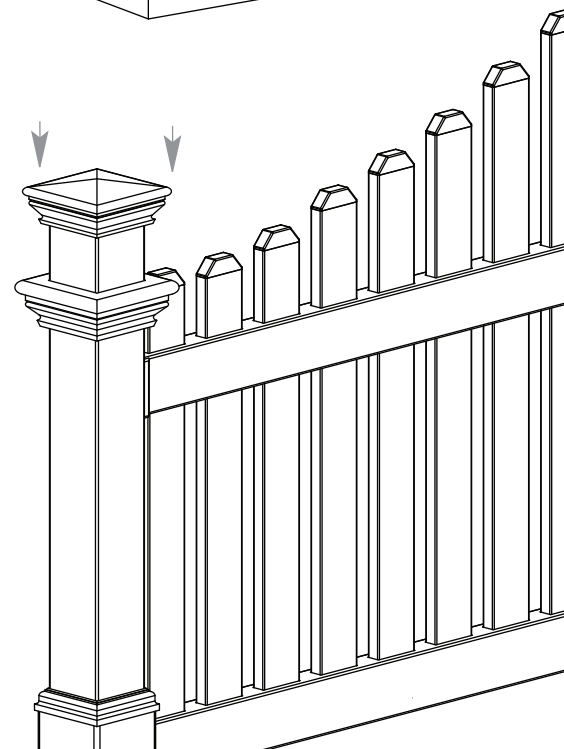
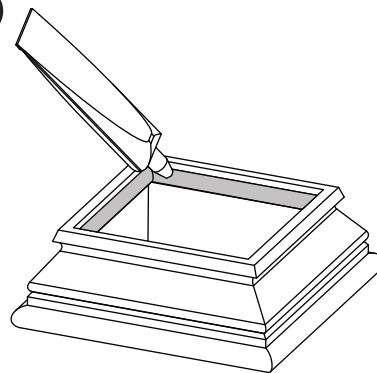
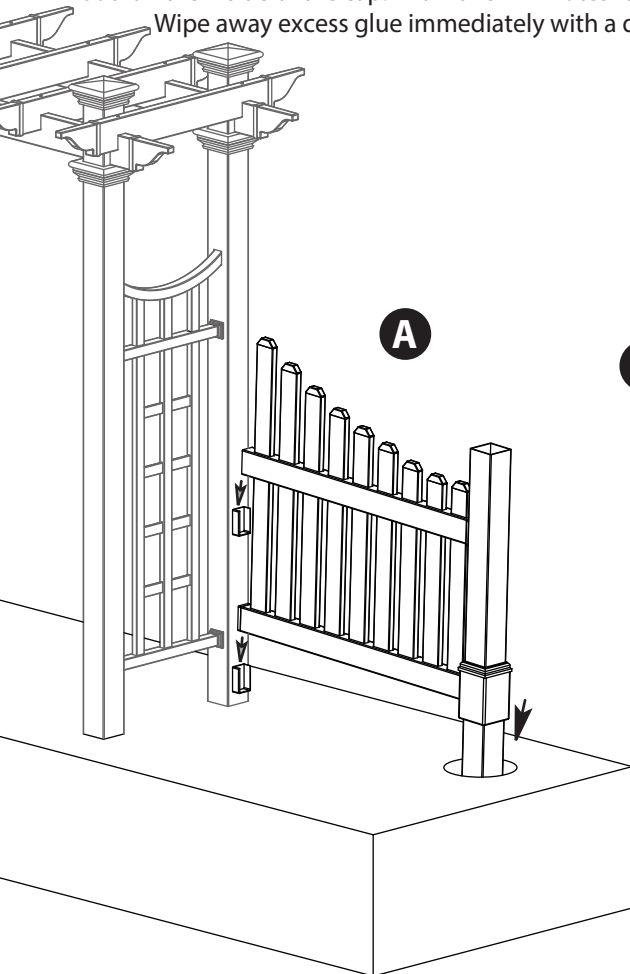
Vinyl glue is to be applied below the picket level.

B



A

C



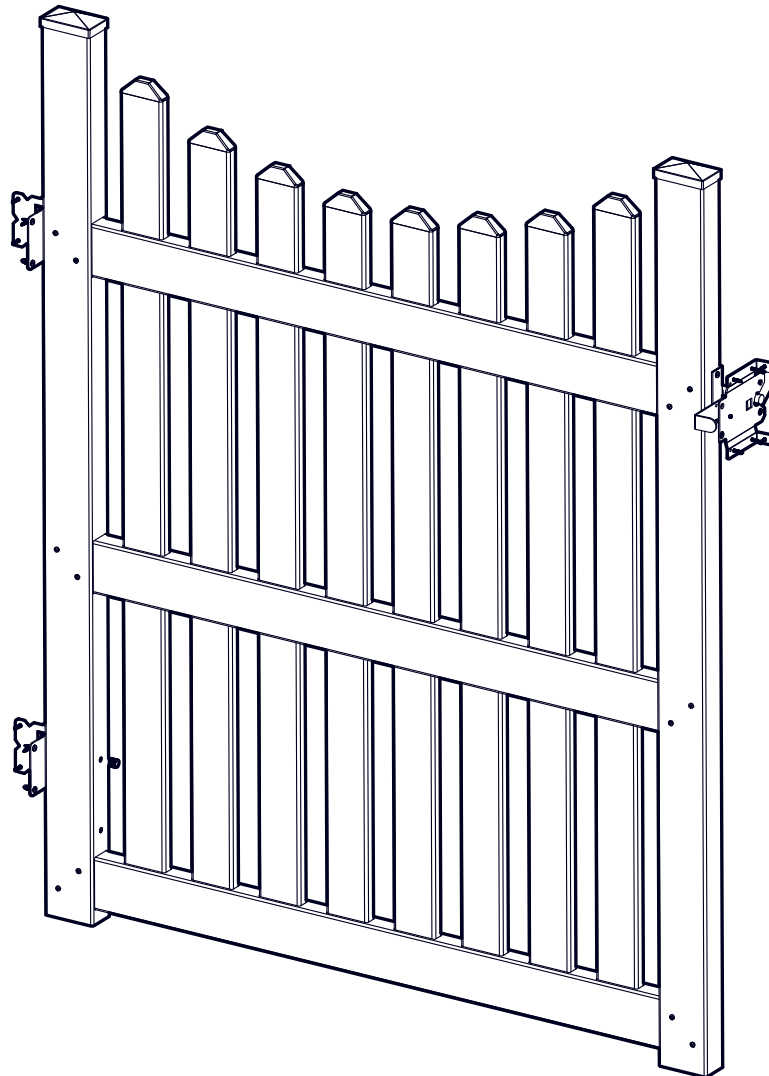
vita



CLASSIC 60" GATE PORTAIL CLASSIQUE 60" PUERTA CLASSIC 60"

VA84225

CLASSIC
CLASSIQUE
CLÁSICO



REQUIRED TOOLS AND MATERIALS (NOT INCLUDED)
 OUTILS ET MATÉRIAUX REQUIS (NON INCLUS)
 HERRAMIENTAS Y MATERIALES REQUERIDOS (NO INCLUIDOS)



PHILLIPS #2



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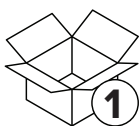
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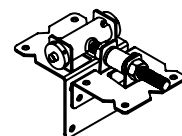
1-800-282-9346



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PARTS LIST
LISTE DES PIÈCES
LISTADO DE PIEZAS



12
x2



1
x1



2
x1



3
x1



4
x1



5
x1



6
x2



7
x2



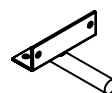
8
x2



9
x2



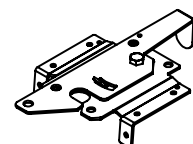
10
x12



13
x1

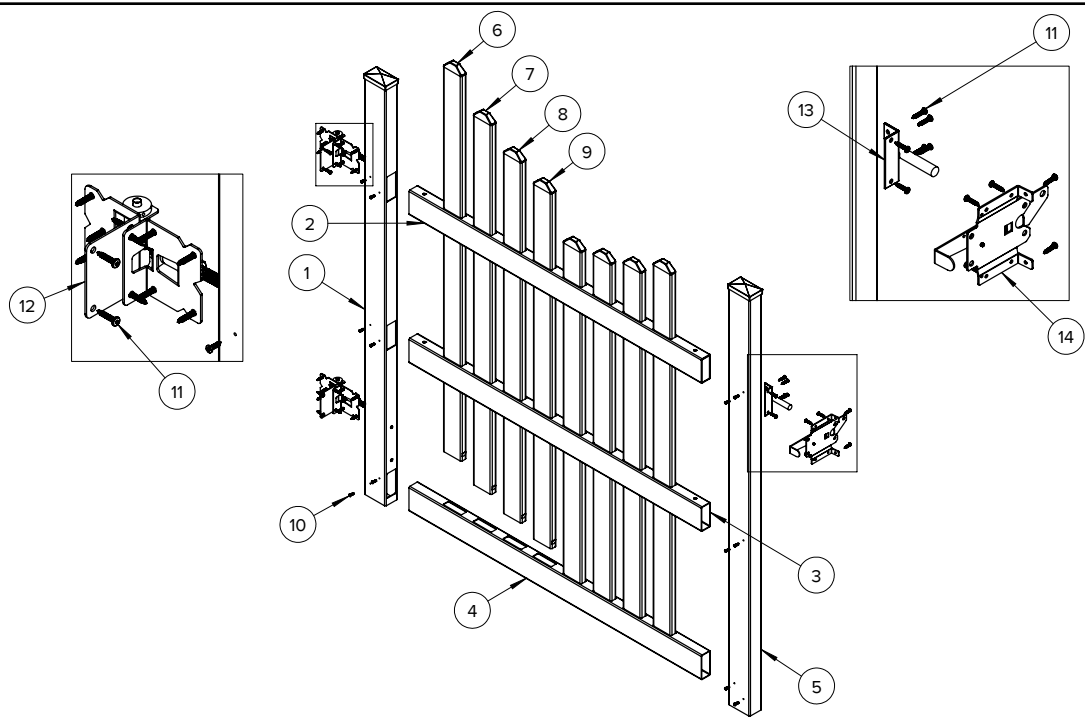


11
x38



14
x1

2

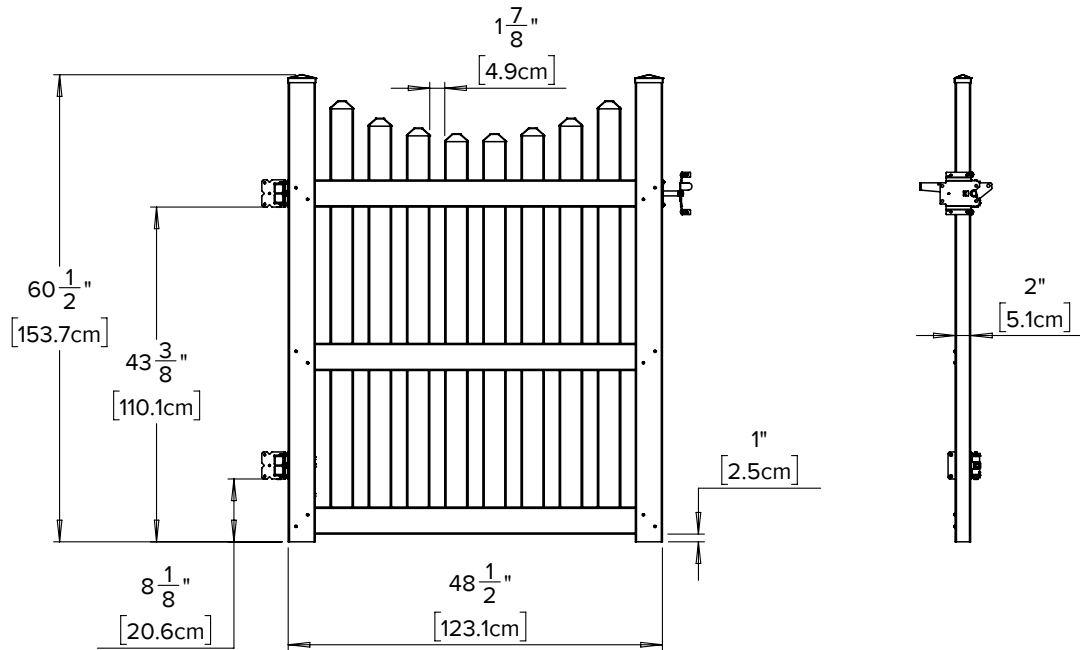


Item No.	Part Number	Description	Dimensions	Qty.
1	10361	Left Post	2" x 3 1/2" x 60 1/2" (5.1cm x 8.9cm x 153.6cm)	1
2	10363	Top Rail (Wood reinforced)	1 1/2" x 3 1/2" x 48 1/4" (3.8cm x 8.9cm x 122.5cm)	1
3	10360	Middle Rail	1 1/2" x 3 1/2" x 48 1/4" (3.8cm x 8.9cm x 122.5cm)	1
4	10359	Bottom Rail	48 1/4" x 3 1/2" x 1 1/2" (122.5cm x 8.9cm x 3.8cm)	1
5	10362	Right Post	2" x 3 1/2" x 60 1/2" (5.1cm x 8.9cm x 153.6cm)	1
6	10355	Vertical Spindle A	7/8" x 3" x 56" (2.2cm x 7.6cm x 142.2cm)	2
7	10356	Vertical Spindle B	7/8" x 3" x 53 3/4" (2.2cm x 7.6cm x 136.5cm)	2
8	10357	Vertical Spindle C	7/8" x 3" x 52 1/2" (2.2cm x 7.6cm x 133.3cm)	2
9	10358	Vertical Spindle D	7/8" x 3" x 51 3/4" (2.2cm x 7.6cm x 131.4cm)	2
10	20016	Short Screw	#8 x 5/8" (1.6cm)	12
11	20126	Long Screw	#10 x 3/4" (1.9cm)	38
12	20083	Hinge	2 3/4" x 4 1/4" (6.8cm x 10.6cm)	2
13	20084	Latch	3 3/4" x 3 5/8" (9.6cm x 9.1cm)	1
14	20085	Catch	9 3/8" x 1 5/8" (23.7cm x 4.1cm)	1

PRODUCT DIMENSIONS

DIMENSIONS DU PRODUIT

DIMENSIONES DEL PRODUCTO



IMPORTANT NOTE! BEFORE YOU BEGIN ASSEMBLING THE GATE

THIS GATE IS COMPATIBLE WITH THE NANTUCKET DELUXE ARBOR (VA84240) AND FAIRFIELD DELUXE ARBOR (VA84242).

IF YOU HAVE THE FAIRFIELD ARBOR (VA84226) OR NANTUCKET LEGACY ARBOR (VA84250), PLEASE FOLLOW THESE ADDITIONAL MODIFIED INSTALLATION STEPS:

- 1. PURCHASE TWO WOOD BOARDS: 1" X 4" X 60" (2.5CM X 10.1CM X 152.4CM)**
- 2. LAY ARBOR POST ON THE GROUND AND INSERT BOARDS INTO INNER POSTS TO SUPPORT HINGE INSTALLATION (SEE IMAGE BELOW)**

NOTE IMPORTANTE ! AVANT DE COMMENCER L'ASSEMBLAGE DE LA BARRIÈRE

CETTE GRILLE EST COMPATIBLE AVEC LA TONNELLE NANTUCKET DELUXE (VA84240) ET LA TONNELLE FAIRFIELD DELUXE (VA84242).

SI VOUS AVEZ LA TONNELLE FAIRFIELD (VA84226) OU LA TONNELLE NANTUCKET LEGACY (VA84250), VEUILLEZ SUIVRE CES ÉTAPES D'INSTALLATION MODIFIÉES SUPPLÉMENTAIRES:

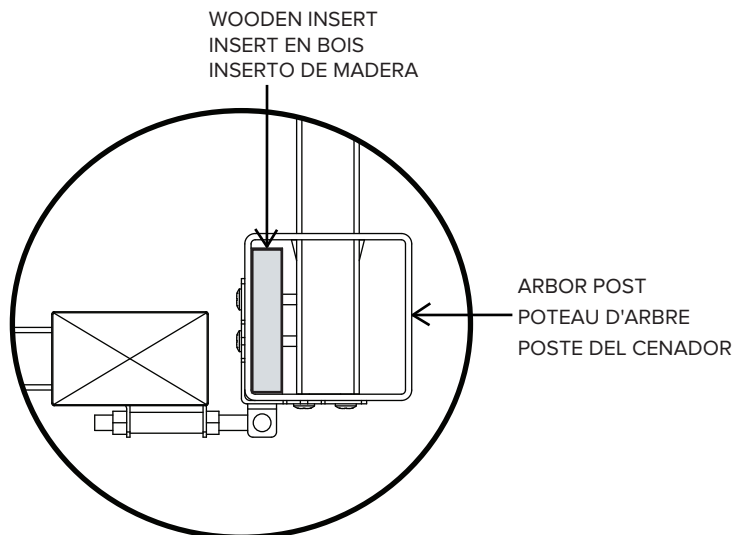
- 1. ACHETEZ DEUX PLANCHES DE BOIS : 1" X 4" X 60" (2,5CM X 10,1CM X 152,4CM)**
- 2. POSEZ LE POTEAU DE LA TONNELLE SUR LE SOL ET INSÉREZ LES PLANCHES DANS LES POTEAUX INTÉRIEURS POUR SOUTENIR L'INSTALLATION DE LA CHARNIÈRE (VOIR L'IMAGE CI-DESSOUS). L'INSTALLATION DES CHARNIÈRES (VOIR L'IMAGE CI-DESSOUS)**

NOTA IMPORTANTE: ANTES DE EMPEZAR A MONTAR LA PUERTA

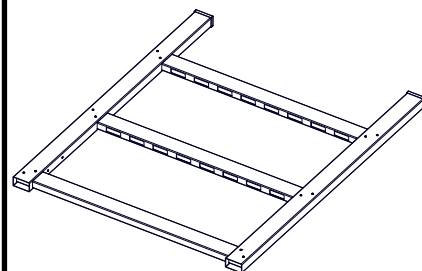
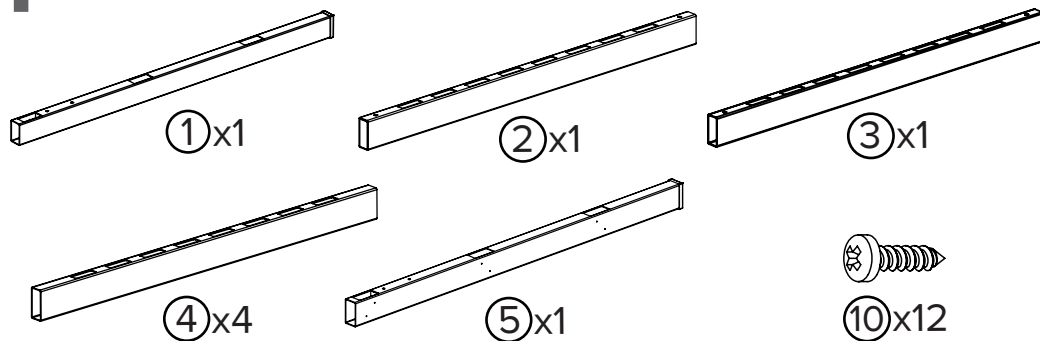
ESTA PUERTA ES COMPATIBLE CON EL CENADOR NANTUCKET DELUXE (VA84240) Y EL CENADOR FAIRFIELD DELUXE (VA84242).

SI TIENE EL CENADOR FAIRFIELD (VA84226) O EL CENADOR NANTUCKET LEGACY (VA84250), SIGA ESTOS PASOS ADICIONALES DE INSTALACIÓN MODIFICADA:

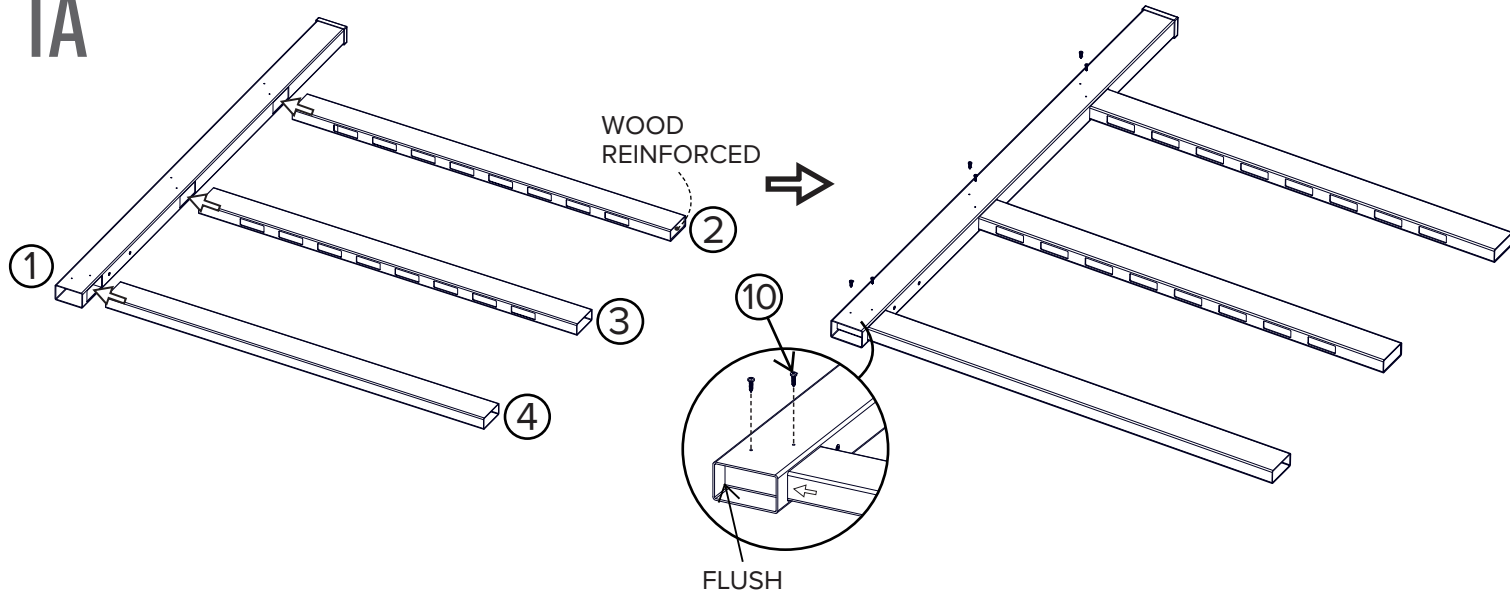
- 1. COMPRE DOS TABLAS DE MADERA: 1" X 4" X 60" (2,5CM X 10,1CM X 152,4CM)**
- 2. COLOQUE EL POSTE DEL CENADOR EN EL SUELO E INSERTE LAS TABLAS EN LOS POSTES INTERIORES PARA SUJETAR LA BISAGRA**
INSTALACIÓN DE LA BISAGRA (VÉASE LA IMAGEN SIGUIENTE)



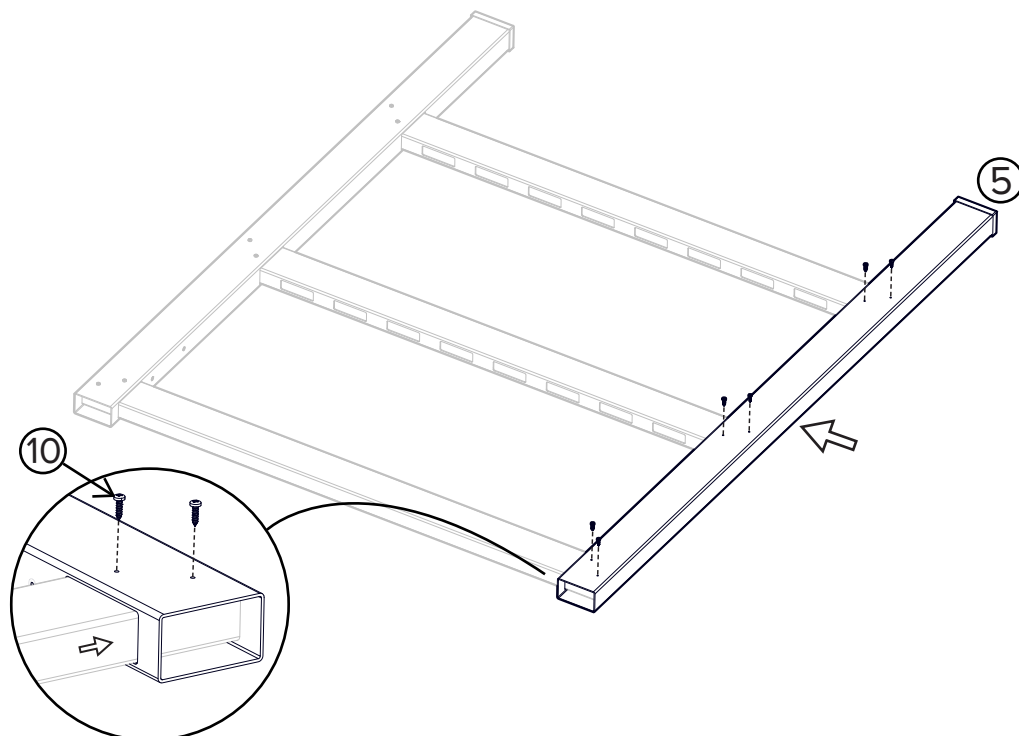
PREPARE FRAME OF THE GATE
CONSTRUIRE LE CADRE
CONSTRUIR EL MARCO



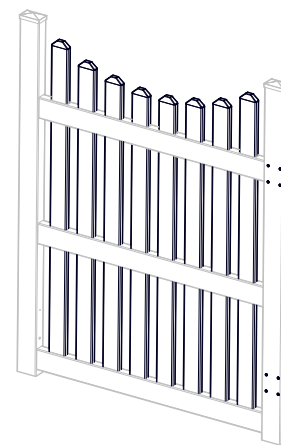
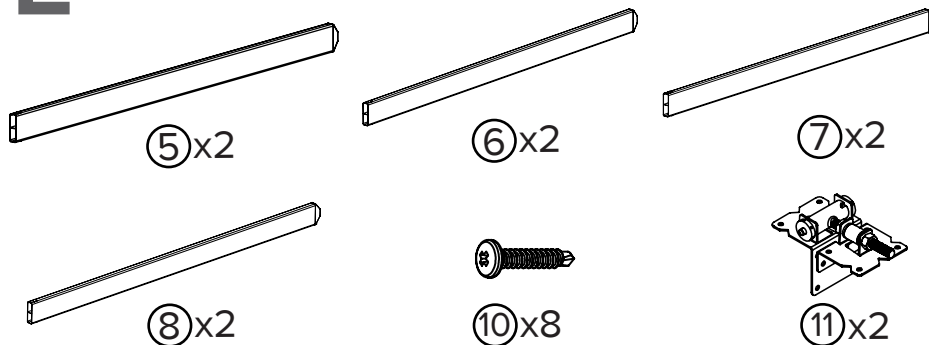
IA



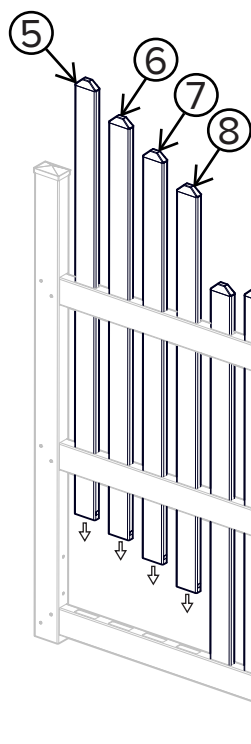
IB



2 INSTALL VERTICAL SPINDLES AND HINGES INSTALLER DES BROCHES VERTICALES ET DES CHARNIÈRES INSTALAR HUSILLOS VERTICALES Y BISAGRAS



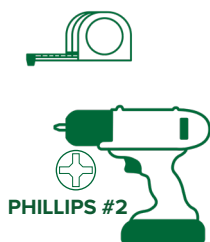
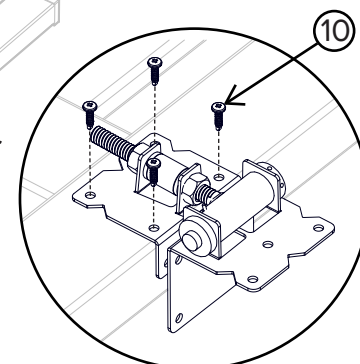
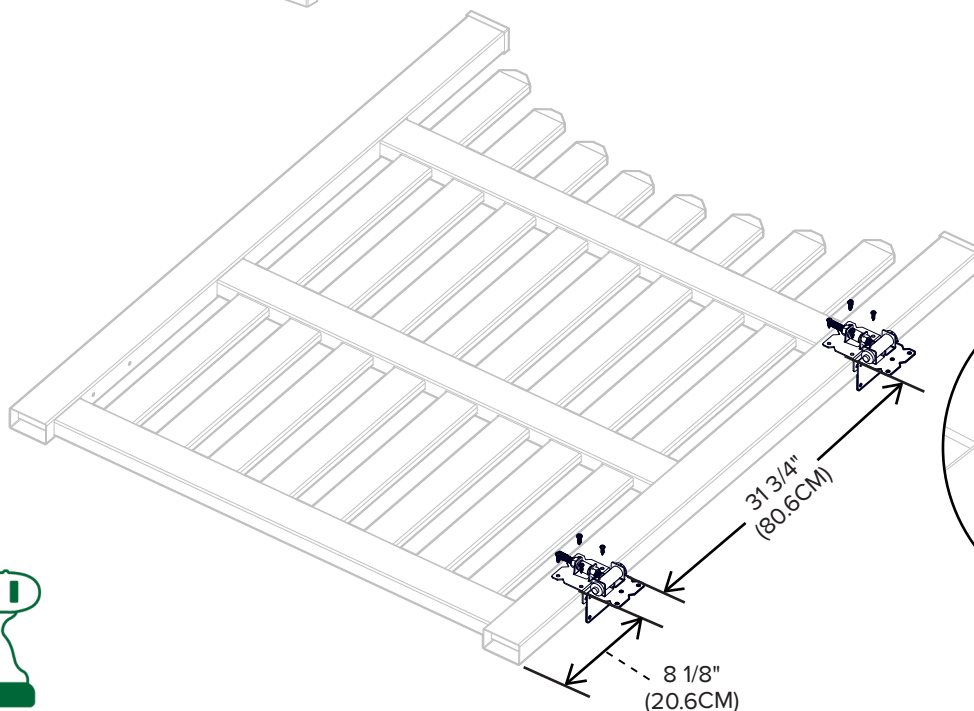
2A



ENSURE PLACEMENT OF VERTICAL SPINDLES, ONCE INSTALLED THEY CANNOT BE REMOVED
S'ASSURER DE L'EMPLACEMENT DES BROCHES VERTICALES ; UNE FOIS INSTALLÉES, ELLES NE PEUVENT PLUS ÊTRE RETIRÉES
ASEGURAR LA COLOCACIÓN DE LOS HUSILLOS VERTICALES, UNA VEZ INSTALADOS NO SE PUEDEN QUITAR



2B

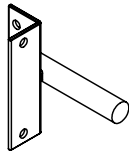


3

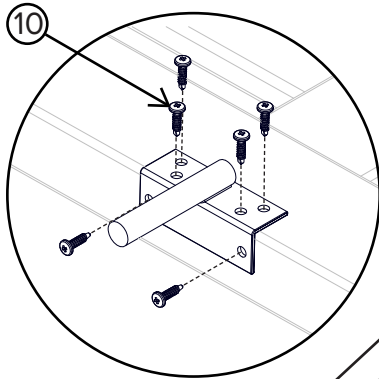
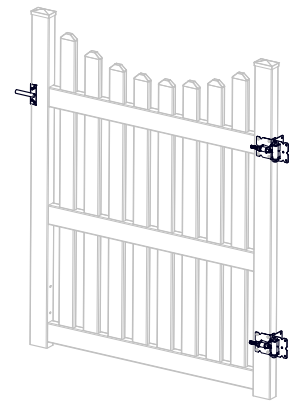
INSTALL LATCH AND BACK OF HINGE
 INSTALLER LE VERROU ET L'ARRIÈRE DE LA CHARNIÈRE
 INSTALAR EL PESTILLO Y LA PARTE TRASERA DE LA BISAGRA



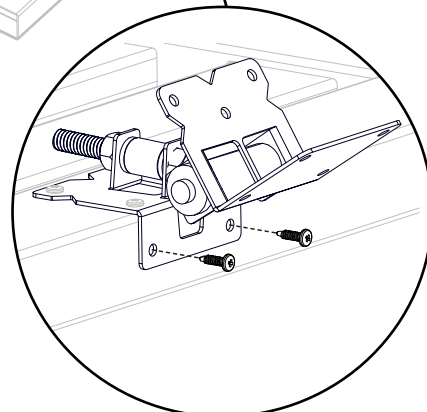
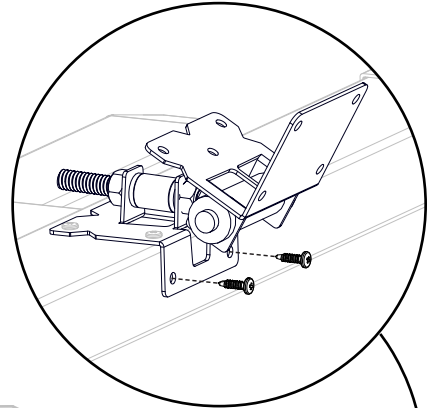
⑩x10



⑫x1



43 3/8"
(110.0CM)



PHILLIPS #2



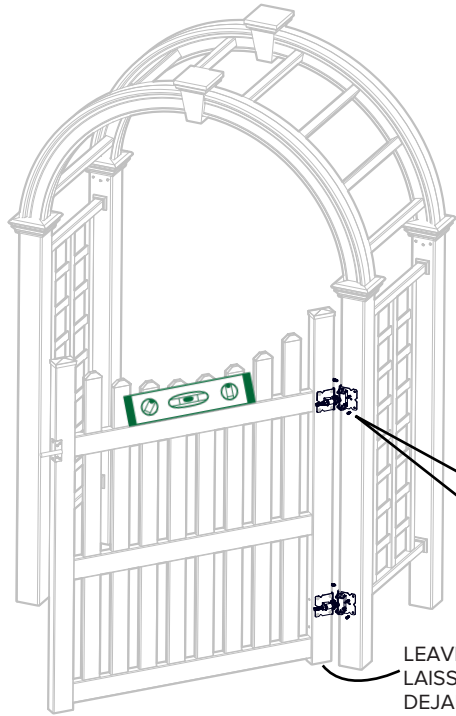
4

USE HINGE TO SECURE GATE ON THE ARBOR
 UTILISER LA HINGE POUR FIXER LE PORTAIL SUR L'ARBRE
 UTILICE HINEGE PARA ASEGURAR LA PUERTA EN EL CENADOR

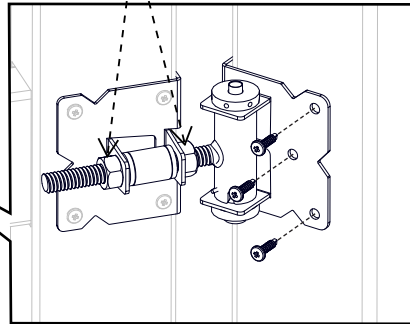


10x14

4A

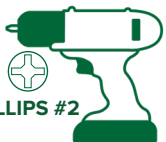
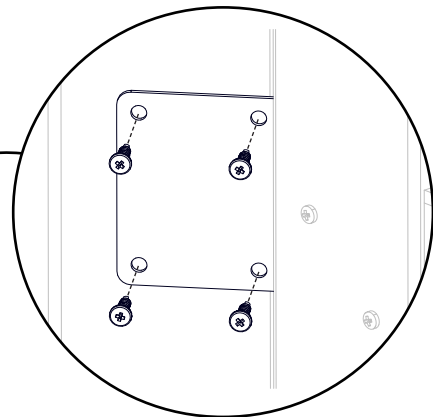
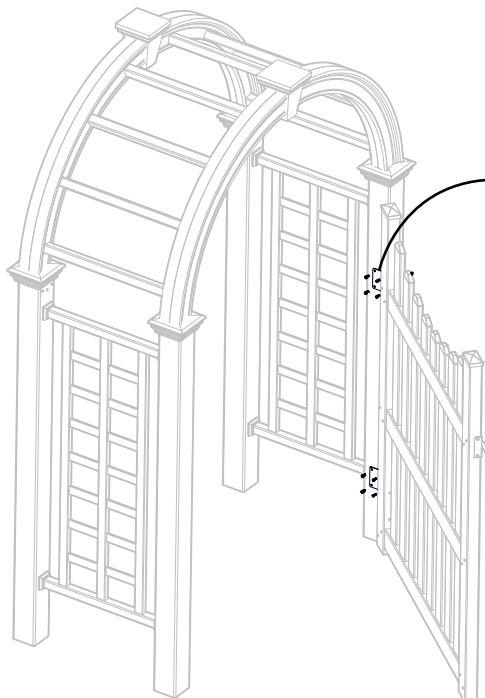


GATE AND ARBOR POST CAN BE ADJUSTED USING THESE TWO NUTS
 LE PORTILLON ET LE MONTANT DE L'ARBRE PEUVENT ÊTRE RÉGLÉS À L'AIDE DE CES DEUX ÉCROUS
 LA PUERTA Y EL POSTE DEL CENADOR SE PUEDEN AJUSTAR USANDO ESTAS DOS TUERCAS



LEAVE SOME CLEARANCE
 LAISSER UN ESPACE LIBRE
 DEJAR UN POCO DE ESPACIO LIBRE

4B

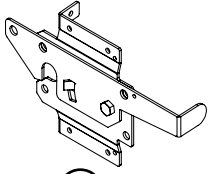


PHILLIPS #2



5

INSTALL CATCH ON THE ARBOR POST
 INSTALLER LE LOQUET SUR LE POTEAU DE L'ARBRE
 INSTALE EL RETÉN EN EL POSTE DEL CENADOR

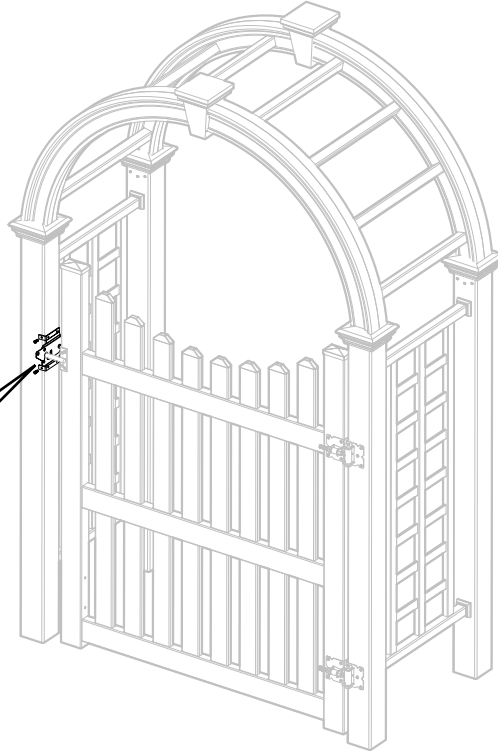
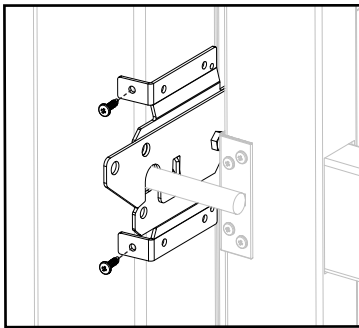


⑬x1

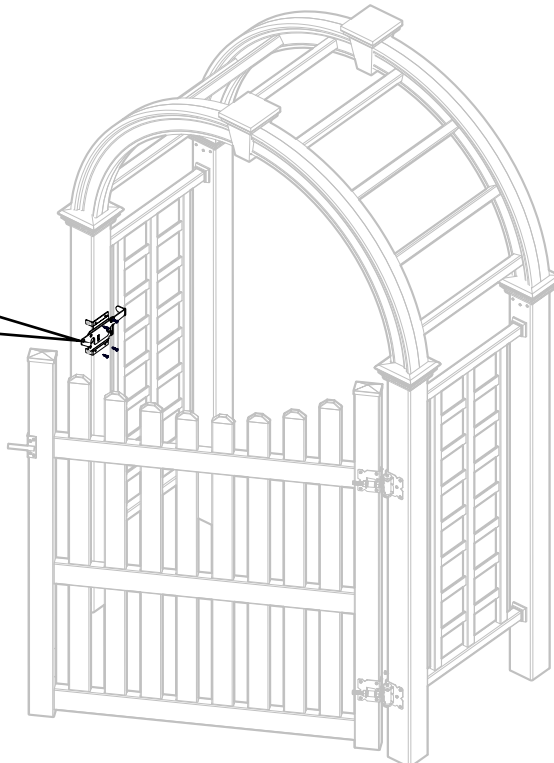
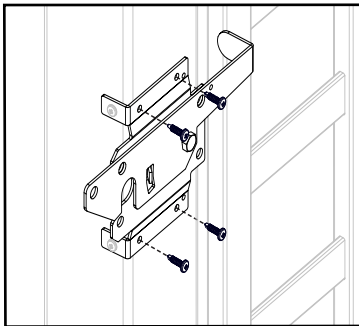


⑩x6

5A



5B



PHILLIPS #2